1. Roll Scheduling for printing – To be done depending on the cylinder size and delivery date and availability of cutting machines
2. How to determine the printing Cylinder for a roll - To be done as per same sizes. For D Cut, Loop and Box Bags sizes to be determined by the formula – Width+Gusset (W+G). For U cut Bag sizes to be determined by the formula – Length
3. How to determine how many bags can be made from a roll:(fined the total no. of bag in pieces)
   1. As per length
      1. For D Cut and Loop – (Length of the Roll x 39.37) / Width of the Bag
      2. For Box Bags - (Length of the Roll x 39.37) / (Width of the Bag + Gusset of the Bag)
      3. For U Cut Bags - (Length of the Roll x 39.37) / (Heigth of the Bag)
   2. As per Net Weight
      1. For D Cut and Loop – (Net Weight of the Roll x 1550) / (Width of the Bag x Roll Size x GSM of the Roll)
      2. For Box Bags - (Net Weight of the Roll x 1550) / ((Width of the Bag +Gusset of the Bag) x Roll Size x GSM of the Roll))
      3. For U Cut Bags - (Net Weight of the Roll x 1550) / (Height of the Bag x Roll Size x GSM of the Roll)
4. How to determine the roll size from the size of the Bag –
   1. For D Cut Bag – Height of the Bags x 2 + 5/6
   2. For Loop Bag – Height of the Bags x 2 + 2/3/4
   3. For Box Bag – Height of the Bags x 2 + Gusset of the Bag + 2/3/4
   4. For U Cut Bag – Width of the Bag x 2 +1/2
5. Find Wt of the Bags (In Grams)
   1. D Cut = (w x Roll Size x GSM) / 1550
   2. Loop = (w x Roll Size x GSM) / 1550 +Loop Wt ( 3.4 Grm)
   3. U Cut = ((Roll Size x Height x GSM) / 1550 ) – 10%
   4. Box Bag = ((w+g) x Roll Size x GSM) / 1550 +Loop Wt ( 3.4 Grm)